

SPRAY SET-UP PROCEDURES AND PARTS LIST

1. Thoroughly mix the base side prior to filling cartridge.
2. Insert D plug into small end of the cartridge.
3. Mark the outside of the cartridge, using the end plug and pen, to indicate fill level.
4. Pour material into the back end of the cartridge, base in the 600 ml cartridge and iso in the 300 ml cartridge. Leave room for the end plugs.
5. Insert end plugs. It may be necessary to turn the cartridge upright and remove the D-plugs to burp trapped air. Push the end plugs and d-plugs in fully.
6. Place the disc over the d-plugs and thread on the nut.
7. Prior to application, heat the cartridges to 100 degrees F. This may be done using a hot box or microwave, approximately 30 seconds on reheat. Do not over heat.
8. Holding gun upright, remove the nut, disc and d-plugs. Insert a piece of folded foil between the two cartridges and fold over both.
9. Screw on the spray nozzle assembly.
10. Insert cartridges into the RPM gun.
11. Connect the atomizer air hose
12. Set atomizer head pressure and regulate air flow to the atomizer. (Note: air flow to the atomizer must be started before material flow is initiated. Conversely, material flow should be stopped prior to stopping air flow to the atomizer head).
13. Set material flow regulator; pull trigger to start material flow.
14. Start spray application off target to avoid placing miss-metered material on the surface.
15. Reverse the direction valve that is on the side of the regulator to retract the plunger rods.

